

# SERVICE MANUAL AND SPARE PARTS CATALOG

First Edition - March 2005

18" DISHWASHERS



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## **SPECIFICATION**

MODEL			
ELECTRICAL			
Rating	120V 60Hz		
Motor (HP)	1/5		
Motor (Amps)			
Heater Wattage	1000W		
Wash			
Total Amps (Load Rated)	9.2A		
Thermostat Contacts	127°F ±5°F		
Close at	58°C±3°C		
WATER SUPPLY			
Suggested Min. Incoming Water	120° F to 150° F		
Temperature	<b>49℃ to 66℃</b>		
Pressure (PSI) Minimum/Maximum	15/120 PSI		
Connection (NPT)	3/8"		
Consumption (Toil Gallons)	3.5±5%		
Water Valve Flow Rate (GPM)	1.08GPM±10%		





# TIMER CYCLE CHART COMPONENT OPERATION AND REPAIR

#### SAFETY PRECATIONS

Always turn off the electric power supply before servicing any electrical component, making ohmmeter checks, or replacing any parts.

All voltage checks should be made with a voltmeter having a full scale range of 130 volts or higher.

After service is completed, be sure all safety-grounding circuits are complete, all electrical connections are secure, and all access panels are in place.

#### **CIRCUIT BOARD**

With the circuit board, user selects the various cleaning cycles of the dishwasher with press the button. The circuit board controls all the electrical functions of the dishwasher in all stages of each cycle. All functions can be traced on the chart. Diagram provided in this service manual.

#### To Test Circuit Board

If the circuit board is suspected of faulty operation, reference chart and electrical schematic diagram and proceed as follows:

- 1. Index the circuit board to all of the increment of the cycle, each of the indicators light should is bright.
- 2. Index the circuit board to one of the increment of the cycle, which is a drain period.
- 3. If the pump motor fails to operate during the first cycle increment, check for power at the pump motor connector block, if there is no power check the door latch switch, if there is power, check the pump motor as described in this section.
- 4. If a component controlled by the circuit board fails to function as the circuit board advances through the cycle, check for voltage at the circuit board terminals. If the check voltage is supplied to the component, check the component as described in this section.

Continuity through circuit board contacts, other controls, and wires can also be checked with an ohmmeter with electrical power disconnected.

If the circuit boards contacts fail to close in the sequence shown on the chart are burned (have resistance measurable with an ohmmeter), or if circuit board does not run automatically, replace the circuit board.

To Replace Circuit Board

- 1. Disconnect dishwasher from electrical supply.
- 2. Remove the power button.



Figure 1

Figure 2

- 3. Remove the screws which locking the control panel (See figure1). Remove the power button and unscrew the screws which locking the circuit board behind the control panel. (See Figure 2 and 3.)
- 4. Take down the damaged circuit board and install a new circuit board, reverse procedures to complete repairs. (See figure 3and 4.)



Figure 3



#### DOOR LATCH AND SWITCH ASSEMBLY

The latch and switch are located in the door assembly behind the control panel. The dishwasher will not operate until the door is closed; the latch engages the door catch.

To Test Or Replace Door Switch.

- 1. Disconnect dishwasher from electrical supply.
- 2. Remove screws securing the control panel to the inner door (See Figure 1).
- 3. Remove wire leads from latch switch.
- 4. Use ohmmeter and check switch for continuity.
- 5. If the switch tests is good.

Check dishwasher electrical power.

Check to see if timer is defective.

If switch is defective remove door switch from latch assembly.

6. Install new switch and reverse procedures to complete repairs.

#### To Replace Door Latch Assembly

- 1. Disconnect dishwasher from electrical supply.
- 2. Remove screws securing the control panel to the inner door.
- **3.** Remove wire leads from door latch and remove screws securing door latch assembly to inner door. (See Figure 5.)









4. Install new door latch assembly and reverse procedures to complete repairs.

#### FLOAT SWITCH ASSEMBLY

The water float assembly is located in the right lower side of the dishwasher (the portable located behind the lower front crosspiece). When too much water enter the dishwasher, the water will enter the float support through the overflow pipe, the float will make the floating switch acts, the electrical supply to the water valve will disconnected and the drain pump keep on working.

If the switch fails to operate, check the following:

- Loose connection at the switch terminal.
- Switch not installed properly.
- Warped stem on float, not contacting the actuator blade.
- Float support restricts free float movement.
- Check if the float support is cracked.
- Food or foreign material restricting free float movement.
- If the rubber cap lost(See figure7).





Figure 7

#### Figure 8

#### To Remove Or Replace Float Switch

- 1. Disconnect dishwasher from electrical supply.
- 2. Remove electrical leads to float switch.
- **3.** Take down the switch from float support.
- 4. Install new float switch and reverse procedures to complete repairs (See figure 6).

### TROUBLESHOOTING

The troubleshooting cheek list is common for all dishwasher models. They use different parts to accomplish the same thing and diagnosis will remain similar.

When a problem arises, and a possible cause is listed, follow the test, remove or replace procedures as outline in this service manual. The wiring diagram, shematic and timer cycle chat is a necessity when making electrical checks. In most cases an ohmmeter will handle all the tests necessary.

For checking any particular cycle of operation, it absolutely necessary that the cycle be set up as outlined in the product owner's guide.

SYMPTOM	CHECK THE	REMENDY
	FOLLOWING	
Dishwasher will not	•fuse (blow nor tripped)	<b>◇Replace fuse or reset breaker.</b>
operation when turn on	• Supply line receptacle, wiring	<b>◇Repair or replace.</b>
	harness.	
	• Circuit board (contacts open or	♦ Replace circuit board.
	burnt).	<b>◇Replace motor.</b>
	• Motor (inoperative, check	
	resistances).	$\diamondsuit$ Replace door switch.
	•Door switch (open contacts)	$\diamondsuit$ Replace or adjust to make
	•Door latch not making contact with	contact.
	door switch.	
Dishwasher stop washing	• Overflow occur.	$\diamond$ Check the reason of overflow
but draining		pull out the rubber cap wait for a
		minute let water pour out.
Water can't pour out from	●Hole in the float supply is jammed.	$\diamond$ Suck with dust cleaner or other
float support when pull out		let water pour out.
the rubber cap.		
Dishwasher runs but not	●heater element (open).	$\diamondsuit$ Replace heater element.
heat	• Timer contacts (open or burnt).	<b>◇Replace timer.</b>
	• Wiring or terminal (burnt or	$\diamondsuit$ Repair or replace.
	broken).	
	• Thermostat is closed.	<b>♦</b> Replace.
Dishwasher will not stop.	Timer motor (inoperative).	<b>◇Replace timer.</b>
	• Wiring or terminal (burnt or	$\diamondsuit$ Repair or replace.
	broken).	
	● Timer (open or burnt contact).	<b>◇Replace timer.</b>
Dishwasher runs with door	•Defective door safety switch.	<b>◇Replace door safety switch.</b>
open		
Motor hums but will not	●Start winding(open).	♦ Replace motor.

start or run.	• Motor (bad bearings or locked	<b>♦</b> Replace motor.
	rotor).	
Motor trips out on in	•Start relay not dropping out.	<b>♦ Replace start relay.</b>
terminal thermal overload	●Improper voltage.	♦ Check voltage.
protector.	●Seal faces binding.	<b>◇Repair or replace.</b>
	Motor shaft binding.	<b>◇Repair or replace.</b>
	Motor windings shorted.	<b>◇Repair motor.</b>
	•Glass or foreign items in pump.	♦Clean and clear area.
Repeated dishwasher cycles	• Circuit board (contacts open or	<b>◇Replace circuit board.</b>
	burnt)	<b>◇Replace timer.</b>
	• Motor (inoperative, check	
Dishwasher does not	Damaged circuit hoard	
advance automatically	Charle circuit for power charle if	$\diamond$ Reconnected wire and circuit
auvance automaticany.	the wire missennested	> Reconnected wire and circuit
	Have wire cut off	Oranu. ∧Renair
Dichwechen will not fill with	Wotor supply turns off	Turn water supply on
Water	Vater suppry turns on: Defective inlet velve	$\diamond$ Poplace inlet valve
water.	Check valve screen for	Disassamble and clean series
	• Check valve screen for	V Disassemble and clean screen.
	Defective float switch	
	Deneeuve noue swhenn Damaged circuit board.	◆ Replace circuit board
	• During (broken or burnt).	◇ Repair or replace.
Incomplete water fill	I ow water pressure	$\Leftrightarrow \text{Minimum water pressure of}$
incomplete water init	• Low water pressure.	15P.S.I
	• Clogged water inlet valve screen.	♦ Clean water inlet valve screen.
	• Heavy water supply usage	$\diamond$ Use dishwasher when water
	elsewhere in home.	usage is at a minimum.
	•Kinked or restricted fill hose, water	♦ Correct as needed.
	inlet valve to fill tunnel.	
Too much water fill.	•Water inlet fill valve defective.	<b>♦</b> Replace water inlet fill valve.
	• Damaged circuit board (open or	♦ Replace circuit board.
	burnt).	-
	• Float arm binding or out of	<b>◇Repair, adjust or replace.</b>
	adjustment.	
Dishwasher will not pump	•Drain pump is restricted.	<b>♦</b> Clear restrictions.
out.	Damaged impeller.	<b>◇Replace drain pump.</b>
	•Wiring or terminal (contacts open	♦ Replace circuit board.
	or burnt).	
Water siphons out.	•Drain hose loop to low.	<b>♦</b> Move to proper height.
	• Drain line connected to a floor	<b>♦</b> Install vent air gap at counter
	drain not vented.	top.
Water leaks.	•Spray arm not rotating or split.	$\diamond$ Check for proper rotation or
		replace spray arm.

		r
	• Overcharge of water.	$\diamond$ Check and correct for proper
		fill.
	● Tub seal (torn, worn or loose).	<b>◇Replace tub seal.</b>
	• Dishwasher door not sealing	$\diamond$ Adjust door latch assembly
	properly.	and/or strike.
	●Dishwasher is not level.	$\diamondsuit$ Level dishwasher properly.
	• Overburden (wrong type of	<b>◇Instructs customer/user.</b>
	detergent).	
	●Hose clamps loose.	$\diamond$ Tighten all clamps securely.
	• Heater element mounting nuts	$\diamondsuit$ Tighten the nut.
	loose.	
	●Water seal leaking.	♦Use a new water seal.
	●O-ring is not in position.	<b>◇Adjust the ring or replace a new.</b>
	• Motor and pump assembly not	<b>◇Replace seal.</b>
	seated proper in tub liner bottom.	
Poor wash ability.	●Spray arm not rotating.	♦ Check for proper rotation.
	•Improper loading of dishes, pans	♦ Instructs customer/user on
	and other.	proper loading per owner's
		guide.
	●Detergent dispenser inoperative.	<b>◇Repair or replace dispenser.</b>
	● Insufficient amount of detergent.	♦On proper amount of fresh deter
	Or the detergent is old.	gent to use.
	●Damaged or the impeller is broken.	<b>◇Replace pump assembly.</b>
	•Detergent not dissolve.	<b>◇Incoming water temperature</b> of
		140° F is required to proper
		dissolve detergent.
Poor drying of dishes	• Improper loading of dishes, pots	♦ Instruct customer/user on
	and other.	proper loading per owner's guide.
	●Heating element (open).	<b>◇Replace heating element.</b>
	• Incoming water temperature too	<b>◇Incoming water temperature of</b>
	low.	140° F for best drying results.
	• Wiring or terminal (broken or	♦ Replace or repair.
	burnt).	
Detergent cup will not open.	●Cup binding.	<b>◇Repair or replace.</b>
	●Roll pin retainer or shaft broken.	$\diamondsuit$ Replace pin, retainer or shaft.
	●Defective bi-metal.	<b>◇Repair or replace.</b>
	● Timer contact (open or broken).	<b>◇Replace timer.</b>
Door will not lath.	●Door latch damaged.	<b>◇Replace door latch.</b>
Rinse agent liquid will not	•Electromagnetic valve defective.	<b>♦</b> Replace valve.
eject.	•Rinse agent dispenser not mounted	♦Mount securely to rear of inner
	correctly.	door panel.
	• Plunger stuck or held in closed	<b>♦</b> Free plunger or adjust plunger
	position.	release.
Rinse agent liquid leaks.	●Container cracker or broken.	<b>♦</b> Replace container.

	•Defective seal on plunger.	<b>◇Replace plunger.</b>
	●Over filling container.	$\diamond$ Follow instructions in owner's
		manual.
Noisy pump assembly.	•Impellers not properly shimmed or	$\diamond$ Use shim gauge furnished in
	rubbing.	impeller and seal kit, when seals
		are properly shimmed the
		impellers will be in correct
		operating position.
	•Pump parts not properly installed.	<b>◇Inspect and correct.</b>
	●Debris in bottom of tub sump area.	$\diamond$ Clean out sump area.
	•Defective motor bearings.	<b>♦ Replace motor.</b>
Dishwasher continues to fill	• Something (dirt or foreign	$\diamond$ Clean water inlet valve or
or continues to fill even	material) under diaphragm in water	replace.
though in case of there is no	inlet valve.	
voltage to fill valve.	•Defective water inlet fill valve.	$\diamond$ Replace water inlet valve.
Detergent left in dispenser.	•Detergent cup held or blocked by	$\diamond$ On proper loading dishes.
	large dishes.	
	• Dispenser wet when detergent	♦Instructs customer/user.
	was added.	
Softener leaking	●Softener broken.	<b>◇Replace softener.</b>
	●Softener nut loosen.	<b>♦</b> Screw down softener cap.
Leaking form air inlet.	●Air inlet nut loose.	♦Screw down air inlet nut.
	●Air inlet install up side down.	$\diamondsuit$ Reinstall air inlet properly.
Window Display "E1"	●Inlet Valve Damaged.	♦ Replace Inlet Valve.
	Inlet Valve Disconnected.	♦Reconnected Line.
Window Display "E2"	●Pressure Switch Damaged.	<b>♦</b> Replace Pressure Switch.
Window Display "E3"	●Heating Element (open).	<b>♦</b> Replace.
	•Power Supply To heating Element	<b>◇Reconnect</b> Line.
	Cutting.	
Window Display "E4"	•Float Switch Act.	<b>♦</b> Take Remove The Rubber Cap
		Let Water Pour Out.
Window Display "E5"	●Thermostat Sensor Damaged.	<b>♦</b> Replace sensor(See figure8).